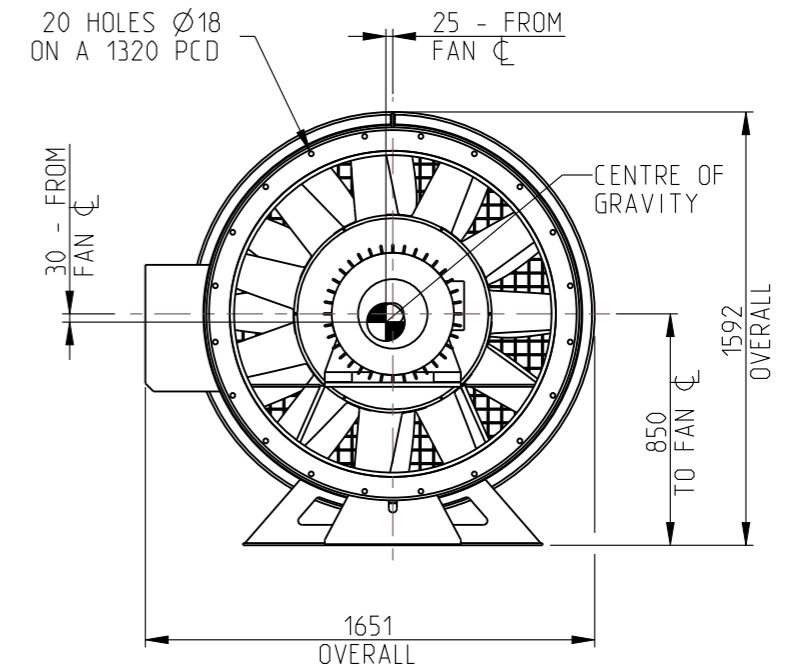
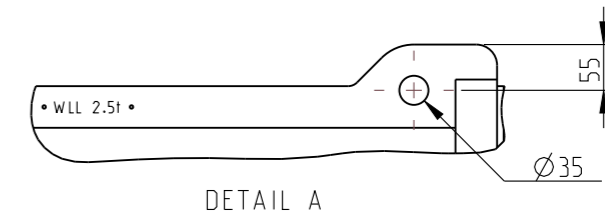
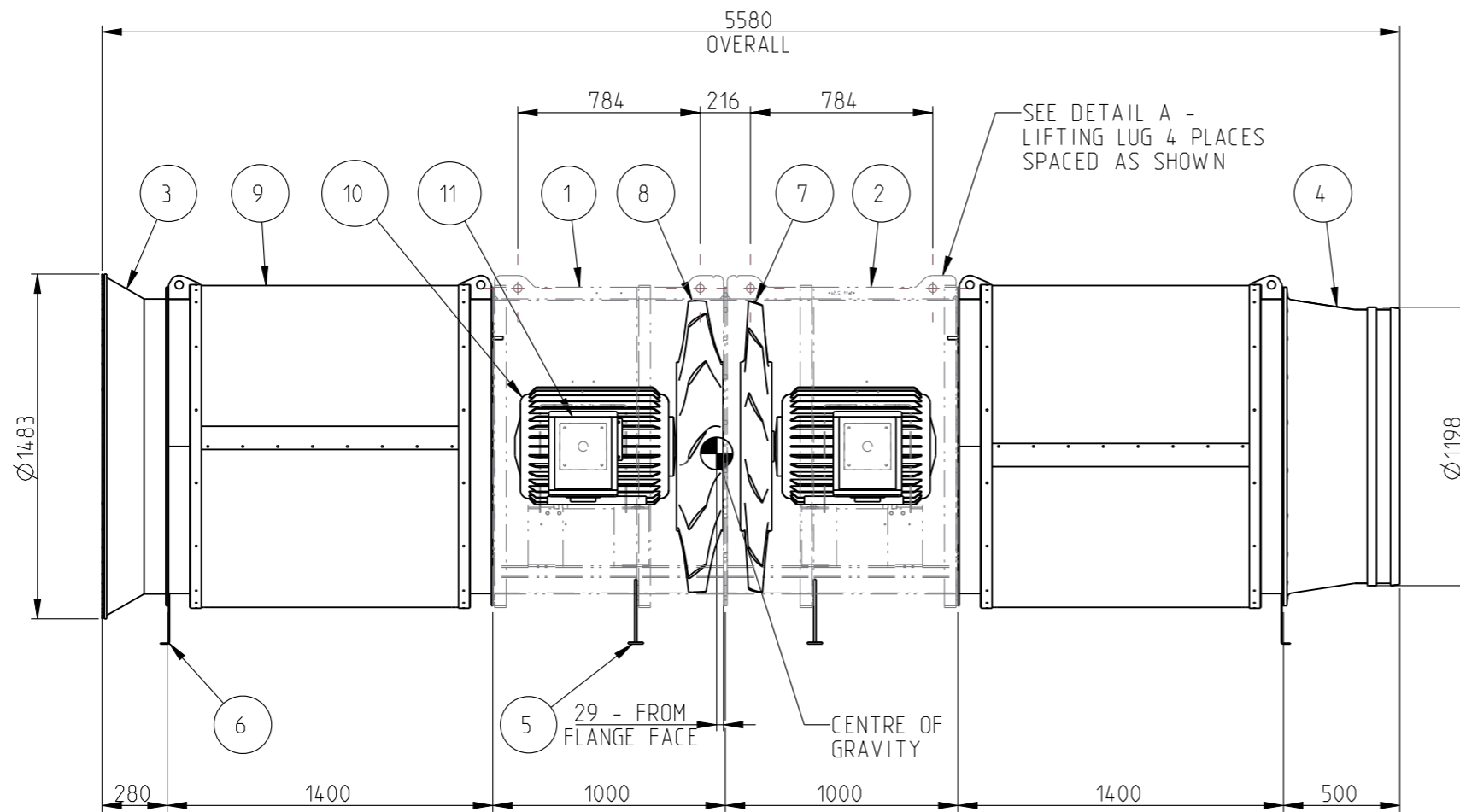


PARTS LIST					
ITEM	PART NO	REV	DESCRIPTION	QTY	MASS (ea) kg
1	1254-014	9	CC1254 MK3 AXIAL FAN CASING- 55kW INLET	1	307.3
2	1254-015	9	CC1254 MK3 AXIAL FAN CASING- 55kW OUTLET	1	307.4
3	1254-026	1	CC1254 INLET CONE	1	52.8
4	1254-035	1	CC1254 PLASTIC VENT TUBE ADAPTER TO 1220mm DUCT	1	17.5
5	1254-044	3	MOUNTING FOOT- CC1254 FAN- STD	2	17.1
6	1254-052	3	TRANSPORT FOOT- CC1254 SILENCER (STD & MIM SPEC)	2	3.1
7	1254-062	3	CC1254MK3- 24.5deg 70mm BORE 75kW - OUTLET IMPELLER MACHINING	1	79.3
8	1254-064	5	CC1254MK3- 31.5deg 70mm BORE 75kW - INLET IMPELLER MACHINING	1	88.7
9	1254-146	3	CC1254 AXIAL FAN SILENCER- RIVETED ASSEMBLY	2	155.5
10	EM-029	3	TECO 75kW 4POLE 250MC FRAME 1000 VOLT MOTOR	2	570.0
11	MOTOR-TERM-BOX-TECO-D250	1	TERMINAL BOX- SUIT TECO D250 FRAME	2	26.0



ASSEMBLY NOTES

- ALL MOTOR HOLD DOWN BOLTS, NUTS AND WASHERS TO COMPLY WITH AS1110 CLASS 8.8 ZINC PLATED. CONE LOCKING NUTS TO BE USED. ENSURE BOLTS ARE TIGHTENED TO CORRECT TORQUE
- ALL FLANGE BOLTS, NUTS AND WASHERS TO COMPLY WITH AS1111 CLASS 4.6 ZINC PLATED U.N.O

MASS: 2396.2 kg	SURFACE AREA: 320.93 m <sup>2</sup>	VOLUME: 1.080 m <sup>3</sup>	PROJECTION: 	COPYRIGHT		CLEM CORP (WA) Pty Ltd trading as <b>Clemcorp Australia</b> ABN: 54 115 959 683 PO Box 4249 Alexander Heights 6064 Western Australia Ph: (08) 9406 3000 Fax: (08) 9406 3001 www.clemcorp.com.au
MATERIAL: -			TOLERANCE: U.N.O X* ± 0.5° X ± 1 X.X ± 0.2 X.XX ± 0.02 >1000 mm ± 2		This drawing including the principles of design is the property of and is submitted by CLEM CORP (WA) Pty Ltd with the agreement that it is not to be reproduced, copied or loaned in part or whole if it is not to be used in any manner that may constitute a detriment directly or indirectly to CLEM CORP (WA) Pty Ltd. Acceptance of this drawing will be construed as an agreement to the above.	
ALL DIMENSIONS IN MM AT 20°C TEMP UNO DRAFTING STANDARD AS1100.101 & AS1100.201 DO NOT SCALE			CC1254 Mk3 75kW 4P 1000V 2S IC 2SIL VTA		Drawn L PADGETT Checked . Approved .	
21-02-24	DRAWING FORMAT UPDATED	5	L PADGETT	06-02-23	Scale	Drawing Number <b>1254-502</b> Rev. <b>5</b>
DATE	DESCRIPTION	REV	BY	NTS	SHEET 1 OF 1	Design

